

# Machinepark Jansen Machining Technology

## CNC Lathes

Units	Manufacturer	Type	Max. Bar Capacity	Reach	Automation	Control
2	Citizen	L20-VIII	20	Swiss type Ø20	Barfeeder	Mitsubishi
1	Citizen	M16-VIII	16	Swiss type Ø16	Barfeeder	Mitsubishi
1	Citizen	M16-V	16	Swiss type Ø16	Barfeeder	Mitsubishi
2	Citizen	M32-V	32	Swiss type Ø32	Barfeeder	Mitsubishi
1	Mori Seiki	SL150MC	42	Ø150	Barfeeder	Fanuc
1	Mori Seiki	SL250MC	-	Ø150	-	Fanuc
1	Nakamura	Tome SC250	-	Ø150	-	Fanuc
1	Nakamura	Tome WT-100	65	Ø150	Barfeeder	Fanuc
2	Nakamura	Tome WT-150	65	Ø150	Barfeeder	Fanuc
1	Nakamura	Tome NTJ	65	Ø150	Barfeeder	Fanuc
1	Benzinger	Doolittle	25	Ø50	Barfeeder	Fanuc
1	Schaublin	110 CNC	25	Ø50	Barfeeder	Fanuc

Units	Manufacturer	Type	Max. Bar Capacity	Reach	Automation	Control
1	Spinner	SB CNC	-	Ø30	-	Fanuc
1	Tornos	125 CCN	-	Ø30	-	Fanuc
1	Mazak	QUICK TURN 200MSY - SmoothG	-	Ø150	Robojob Robot 30kg	Mazatrol
1	Mazak	200M	65	Ø200	LNS Quick Load	Mazatrol

## CNC Multitasking

Units	Manufacturer	Type	Max. Bar Capacity	Reach	Automation	Control
2	Mazak	Integrex I200ST	65	Ø250	Barfeeder + Robot 80kg	Mazatrol
1	Mazak	Integrex I630 V/6	-	Ø1050	Fastems Automation: 80 Machine pallets 90 pallets for raw material	Mazatrol
1	Mazak	Inte 200-3	65	Ø250	LNS Quick Load	Mazatrol

## CNC Milling Centres

Units	Manufacturer	Type	Axis	Reach	Automation	Control
2	Mazak	I800	5 Axis	1020x820x820	FMS 12 pallets	Mazatrol
1	Mazak	Variaxis 730	5 Axis	760x850x560	FMS 12 pallets	Mazatrol

<b>Units</b>	<b>Manufacturer</b>	<b>Type</b>	<b>Axis</b>	<b>Reach</b>	<b>Automation</b>	<b>Control</b>
2	Mazak	Variaxis 500	5 Axis	510x510x460	FMS 40 pallets	Mazatrol
1	Mazak	J500 5X	5 Axis	510x510x460	Robot 40 pallets	Mazatrol
1	Mazak	Variaxis I300AWC	5 Axis	360x660x310	Robot 40 pallets	Mazatrol
1	Mazak	HCN6000	4 Axis horizontal	800x800x800	Fastems Automation: 80 Machine pallets 90 pallets for raw material	Mazatrol
1	Okuma Howa 630	HOWA 630	4 Axis horizontal	1020x850x560	FMS 12 pallets	Fanuc
1	Victor	V-Center A72	4 Axis	720x450x400	-	Fanuc
1	Mori Seike	NV5000	4 Axis	840x45x400	-	Fanuc
1	Fanuc Robodrill	Alpha T10B	4 Axis	600x350x300	-	Fanuc
1	Matsuura RA1	RA1	3 Axis	510x400x460	2 pallets	Yasnac
1	Matsuura RA4	RA4	3 Axis	1020x560x640	2 pallets	Yasnac
1	Matsuura MC1000	MC1000	3 Axis	1020x560x640	-	Yasnac
1	Mazak VTC 200	VTC200	3 Axis	1740x560x660	-	Mazatrol
1	Mazak VTC 300	VTC300	3 Axis	1740x760x660	-	Mazatrol
1	Mazak Nexus 510	NEXUS 510	3 Axis	1040x560x660	FMS 16 pallets	Mazatrol

## CNC Measuring Equipment

Units	Manufacturer	Type
1	QPT	ConturoMatic T2
1	Mitutoyo	Crysta-Apex V 9166
1	Mitutoyo	Crysta-Apex S 574
1	Mitutoyo	Euro-Apex C 9166

## Vision Control/Deburring

Units	Manufacturer	Type	Magnifying
4	Mantis	Elite	8x
1	Carl Zeiss	-	40x